

DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



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Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.yy**DAILY PROJECT JOURNAL****Prime Contractor:** American Bridge/Fluor Enterprises, a JV**Report No:** DPJ-000165**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Dated:** 14-Jun-2007**Location:** Changxing Island, Shanghai, China

Submittals(New / Total): **CWR's:** 0 / 0 **HSR's:** 0 / 0 **NCR's:** 0 / 2

Item	Title	Detail
1	Major component movement	QA observed welding of the following PQR: HP2007143, 1G SMAW (E9018) on HPS 485W material 90mm, welding is in progress
2	Meetings attended	QA met with ABF at 0900 to discuss the activities for the day. ABF informed QA that ZPMC intends to begin PQR HP2007143 this afternoon. RT testing is scheduled for 1030 and will be observed by Caltrans John Kinsey and ABF Jim Bowers. Welder Qualifications are scheduled to begin Monday, June 18, 2007.
3	Other important observations	QA John Kinsey to observed RT of the 25mm thick test plate for PQR HP-2007225 using an X-ray tube. QA observed numerous items of concern with regards to radiographic technique, film processing and safety. ABF QCM Jim Bower was present during these observations. Mr. Bowers stated that he would direct ZPMC not to perform any more RT without and ABF representative present. See inspector's report for additional details.
4	Other important observations	2 AM (Berger, Cuellar) 0 PM

Inspected By: McClary,David

Quality Assurance Inspector

Reviewed By: Lowry,Patrick

QA Reviewer